



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4212-1**Job Sheet 196732**

Part No: D4212-1

Job Qty: 80 pcs

Part Name: 429 Clamp Cushion



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/20/19

Job Tracking No:

Due Date: 8/30/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-09-29 JLM VERIFIED BY:DD IPP REV:B 11.01.10 AS PER DWG
REV:C DD VERF:EC IPP REV:C 16-11-10 AS PER DWG REV:E DD VERF:JLM

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Workcenter / Supplier Lead Time	Sign-off
100	Purchasing	80 pcs		8/30/19	0.00	0.00	Purchasing - 1		AUG 27 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	80 pcs		8/30/19	0.00	0.00	Packaging 2 - 1 - B4B		AUG 27 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		

ART
EROSPACE

Order No: S209033



04212-1

o: 196732

No/Batch: S209033

ons: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/27/19



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1270 Aberdeen Street
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Email: sales@dartaero.com
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Container No: S209033



Part: D4212-1

Job No: 196732

Serial No/Batch: S209033

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

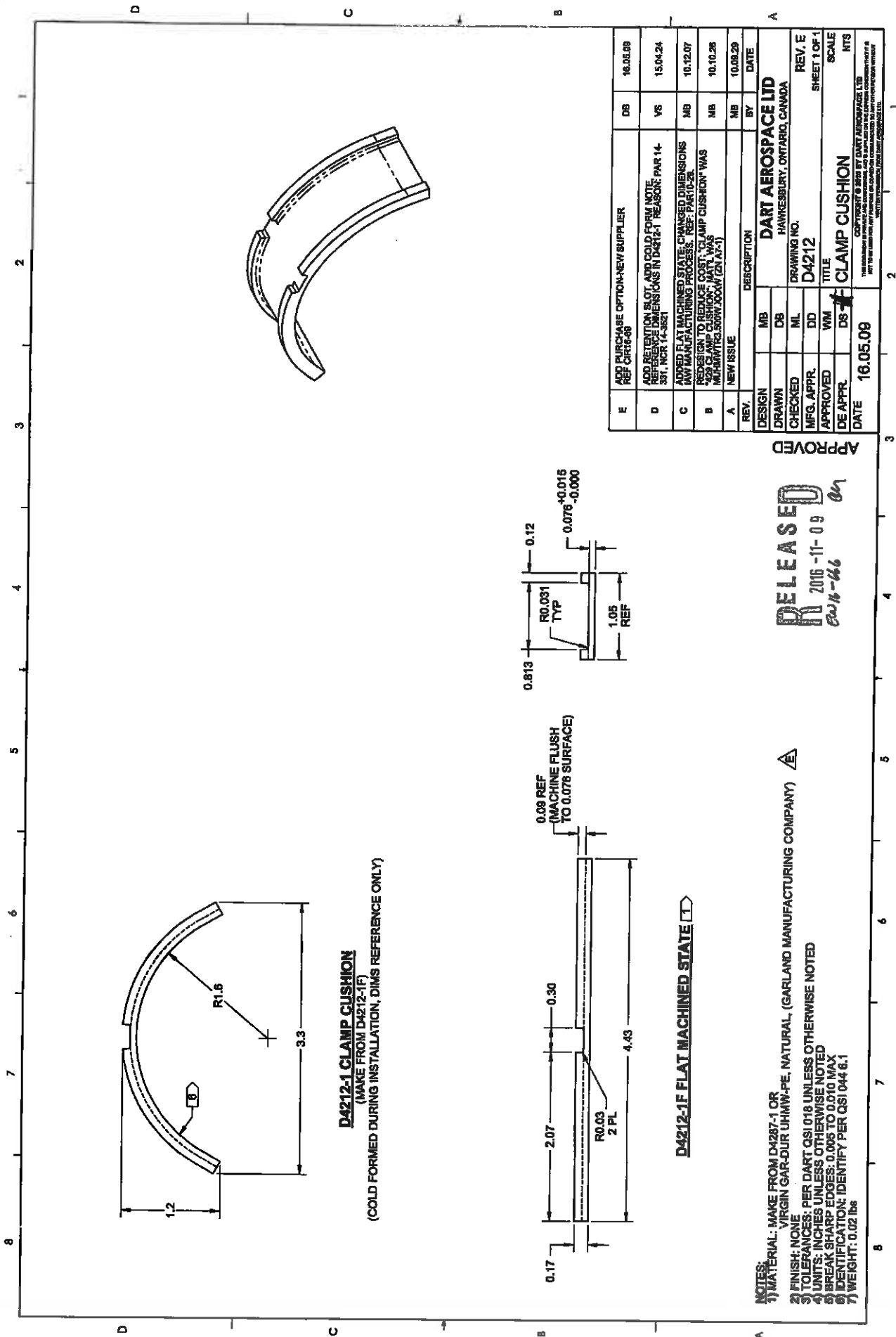
Date: 08/27/19

120 QC 6	80 pcs	8/30/19	0.00 0.00	Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				QC 6 - 9	
130 Packaging 3-1 - Stock - B4B	80 pcs	8/30/19	0.00 0.00	QC 6 - 68	DAS
				QC 6 - 61	61
				QC 6 - 40	9-89
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC STS
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	80 pcs	8/30/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 100 - (Purchasing) ISSUE P/O: _____ MANUFACTURE AS PER DWG D4212-1
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4212-1F	429 Clamp Cushion	80 pcs (1 ea)	100-Purchasing	S209032
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4212-1F	80	0	0
Part Specifications				
Specifications could not be found.				

Plex 6/20/19 10:54 AM dart.lavoie.chantal



NOTES:
 1) MATERIAL: MAKE FROM D4287-1 OR VIRGIN GAR-DUR UHMW-PE, NATURAL, (GARLAND MANUFACTURING COMPANY) Δ
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 7) WEIGHT: 0.02 lbs

RELEASED
 R 2016-11-09
 2016-11-09
 2016-11-09

APPROVED

REV.	DESCRIPTION	BY	DATE
E	ADD PURCHASE OPTION-NEW SUPPLIER REF: C410-08	DS	16.05.09
D	ADD RETENTION SLOT, ADD COLD FORM NOTE, REFERENCE DIMENSIONS IN D4212-1 REASON: PAR 14, 301, MCR 14-3821	VS	15.04.24
C	ADDED FLAT MACHINED STATE, CHANGED DIMENSIONS IN MANUFACTURING PROCESS, REF: PAR10-28.	MB	10.12.07
B	REDUCED TO REDUCE COST, CLAMP CUSHION WAS REDUCED TO 1.05 INCHES, 1.05 INCHES WAS REDUCED TO 1.05 INCHES (21 AT 1)	MB	10.10.28
A	NEW ISSUE	MB	10.09.20
DESIGN	MB	DS	DATE
DRAWN	DS	DATE	
CHECKED	ML	DATE	
MFG. APPR.	DD	DATE	
APPROVED	WM	DATE	
DE APPR.	DS	DATE	
DATE	16.05.09	DATE	

DART AEROSPACE LTD
 HAWKESBURY, ONTARIO, CANADA
 DRAWING NO. D4212
 TITLE CLAMP CUSHION
 REV. E
 SHEET 1 OF 1
 SCALE
 NTS
 COPYRIGHT © 2009 BY DART AEROSPACE LTD
 THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD
 IT IS TO BE USED ONLY FOR THE PURPOSES FOR WHICH IT WAS
 DESIGNED AND NO PART THEREOF IS TO BE REPRODUCED OR
 TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC
 OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY
 ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043807



Supplier: GAR001-VU
Garland Manufacturing Co.
P.O. Box 538
Saco, ME 4072 USA
Phone: 207-283-3693
Fax: 207-283-4834

PO No: POHB043807

PO Date: 6/20/19

Due Date: 7/26/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-06-21

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	196736	D4012-1F		Cushion : AS PER DWG D4012 REV. E	Firmed	-	7/26/19	400 pcs	0 pcs	400 pcs	\$2.64/pcs	\$1,056.00
2	196735	D4012-3F		Cushion : Various STC's As per Dwg 4012 Rev. E	Firmed	-	7/26/19	100 pcs	0 pcs	100 pcs	\$2.64/pcs	\$264.00
3	196732	D4212-1F		429 Clamp Cushion : Various STC's As per Dwg D4212 Rev. E	Firmed	-	7/26/19	80 pcs	0 pcs	80 pcs	\$3.28/pcs	\$262.40
4	196730	D5123-3F		Clamp Cushion : Various STC's	Firmed	-	7/26/19	200 pcs	0 pcs	200 pcs	\$1.02/pcs	\$204.00
5	196731	D5123-1F		Clamp Cushion : Various STC's	Firmed	-	7/26/19	100 pcs	0 pcs	100 pcs	\$1.16/pcs	\$116.00
6	196734	D4061-1F		Skl Cushion : Various STC's	Firmed	-	7/26/19	200 pcs	0 pcs	200 pcs	\$3.21/pcs	\$642.00
7	196729	D5352-1P		Cushion : Various STC's receive pcs	Firmed	-	7/26/19	60 Ea	0 Ea	60 Ea	\$2.96/Ea	\$177.60
Grand Total:												\$2,722.00

CFH
7



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

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PURCHASE ORDER
POHB043807



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

NONE SUPPLIED

Plex 6/20/19 3:24 PM Dart.Guerin.Kimberley

GARLAND MFG COMPANY
P.O. BOX 538
SACO, ME 04072
(207) 283-3693

GAR-DUR PLASTIC

RAWHIDE
MALLET AND HAMMERS

Shop Floor Copy

Order Number: 0200290

Order Date: 6/24/2019

Salesperson: 71F

Customer Number: 30-0615903

Sold To:
DART AEROSPACE OEM
1270 ABERDEEN STREET
HAWKESBURY, ON K6A1K7
Confirm To:

Ship To:
DART AEROSPACE OEM
1270 ABERDEEN STREET
HAWKESBURY, ON K6A1K7

Customer P.O.	Ship VIA	Requested Date	Terms
POHB043807 ✓	UPS COLLECT	8/2/2019	Net 30 Days
	6645W1		
Product Code	Description	Units	UOM
310001	FABRICATED PART	400.00 392	EACH
	PN: D4012-1F ✓ TO DWG: D4012 REV. E		
310001	FABRICATED PART	100.00 ✓	EACH
	PN: D4012-3F ✓ TO DWG: 4012 REV. E		
310001	FABRICATED PART	80.00 ✓	EACH
	PN: D4212-1F ✓ TO DWG: D4212 REV. E		
310001	FABRICATED PART	200.00 202	EACH
	PN: D5123-3F ✓ TO DWG: D5123 REV. D		
310001	FABRICATED PART	100.00 ✓	EACH
	PN: D5123-1F ✓ TO DWG: D5123 REV. D		
310001	FABRICATED PART	200.00 ✓	EACH
	PN: D4061-1F ✓ TO DWG: D4061 REV. D		
310001	FABRICATED PART	60.00 ✓	EACH
	PN: D5352-1F ✓ TO DWG: D5352 REV. C EMAIL		

DAS
61
9-89

WORKING LIST

UPS
12019 444 68
RECEIVED 6102
5340
AUG 26 2019

DART AEROSPACE LTD.

Date Shipped	BDL or Carton	Approx WT: 0.00	Weight	Quantity
8/2/2019	1		29	1140 pcs